



## Fufu

#### Key Findings from RTBfoods in Period 2

Ugo CHIJIOKE, NRCRI, Nigeria

+Cameroon +CIRAD

Other Contributing Scientists (listed on last slides of the presentation)

RTBfoods 2<sup>nd</sup> Annual Meeting, Kampala, Uganda, 3-7 Feb. 2020



### **Countries of Activity Implementation**



Surveys
 WP1-Act.4
 Processing

WP1-Act.3

Processing Diagnosis

WP1-Act.5Consumer Testing

WP2/WP3 Lab.

**WP4** Fields

WP5 On-Farm /Advanced Trials





### OUTLINE OF ACTIVITES CARRIED OUT



• WP1 :

- NRCRI submitted full report for activity 3 on fufu and uploaded raw data for activity 4 and 5.
- Activity 4 and 5 were conducted in Imo and Abia, relevant information was collected for the different unit operation e.g peel loss, peeling time grating time yeild etc.
- 150 respondent were interviewed in each state during activity 5

#### WP2

- SOP for fufu processing in Nigeria and Camerron was done in the lab
- Trait disection study on retting ability and biophysical characterization of different cassava genotypes Approach
- comparing land races and improved clones as well as
- Comparing different fermentation methods
- Sensory Profiling
- Recuruitment of sensory panelist
- Generated vocabulary for sensory profiling of fufu
- WP3

Preliminary study on developing sampling method and collecting specra on intermidiate fufu product

WP4



## WP1





#### **Process Description**







# List of Quality Characteristics of the **Raw Material**



 List of Quality Characteristics (agronomical, post-harvest: morphological & storage ability), preferred AND less preferred (Act. 3 & 4 if available)

Preferred		Less-preferred	
Female	Male	Female	Male
Big sized roots	Big sized roots	Foamy root	Light weight
Heaviness	Dark colour skin	Light weight	Not bright
Smooth skin	Smooth skin	Not fresh	Small roots
White colour	Heaviness	Not bright	Not fresh
Maturity	Numerous root	Burnt root	Too soft
	White root	High moisture	long storage underground High moisture

# List of Quality Characteristics of the **Raw Material** during **Processing**



 List of Quality Characteristics during processing (technological & physico-chemical at each step), preferred AND less preferred (Act. 3 & 4 if available)

Preferred		Less preferred
Male	Female	Act 4
Draws	Draws	Bad odour
Easy to form	Dull white colour	Watery
dough		
Not sticky	Easy to form	Dark colour
	dough	
Starchy	Not sticky	Too soft
Not dissolve in	Moderately soft	Lumpy
water		
Smooth	Yellow colour	Sticky
Well cooked	Swelling ability	

# List of Quality Characteristics of the **Raw** or **Ready-to-Eat Final Product**



List of Quality Characteristics (sensory characteristics: appearance, texture between fingers, odour, taste, texture in mouth, aroma, aftertaste), preferred AND less preferred (Act. 3, 4 & 5 if available)

Preferred		Less preferred	
Female	Male	Female	Male
Smooth	Not sticky	Bad odour	Bad odour
Drawability	White colour	Sticky	Sticky
Attractive	Yellow colour	Not drawy	Too soft
No bad odour	No lumps	Dark colour	Too hard
Moderately soft	Moderately soft	Hard	Difficult to swallow
Easy to swallow	Drawability	Not mouldable	Scatters
Easy to cut		Too soft	Not easy to mould

#### Main Preferred & Less Preferred Varieties



Preferred AND Less Preferred varieties cited (Act. 3, 4 & 5 if available)

Preferred		Not-Preferred		
Female	Male	Male	Female	
Daberechi	Isadep	Durungwo		
Agric	Daberechi	Nwanyibekee		
Imobest	Imobest			
Durungwo	Agric			
Nwaoji	Nwaoji			
Nwaocha	Nwaocha			
Yellow root	yellow root			



WP2

















































## Characterization of Cooking/Processing Ability

fixed parameter

 SOP for Preparation of fufu from dried flour Quantity of water:

Quantity of flour :Data collected with processors for each genotype



Weigh the flour (g) Heat water to boiling point (500 ml)

*Mixing time: fixed parameter* 



Mix the flour and water for 30 sec

Standardization of the mixing pattern





Storage conditions: fixed parameter (reproducing cool box used by people to store product during the night)

Knead in Kitchen aid using the hook tool Store in oven at 45°C until Texture Test





Fufu ready to eat with significant differences in term of :

- color from brown to yellow
- textural properties / behaviour: from firm to « sticky-viscous »

#### Fufu texture measurement



#### Development of a texture test using an extrusion cell



### Fufu textural behaviour (preliminary results)





Local variety with a stable textural beahaviour **vs** new genotype with « collapsing » behaviour after 5 and 24 hours

## Characterization of Cooking/Processing Ability

 SOP for Preparation of fufu from mash RATIO OF FUFU MASH : WATER
 MUST BE 2:1



Pregelatinization temperature is fixed: The mantle of the yam pounder to 93°C





**Smoothness of dough**: The partially gelatinized dough must be stirred intermittently during the first pounding to achieve a smooth lump free dough.



The dough must not be over cooked to avoid a glassy dough.



To achieve a final gelatinization, the dough must be cooked for 5mins



Id	Flesh color	Id	Flesh color
1090616		01/0040-27	
92/0326		1011412	
LMR	White	01/1797	Vellow
1090590		1071026	Tellow
Local variety		1070593	
		1082264	

**Table 1:** Core collection of cassava genotypes used in this study









Changes of root softening during retting process of a set of cassava genotypes

Root softening, a measurable physical indicator of cassava retting process





Changes of biochemical component of soaking water during retting process of two cassava genotypes

#### Biochemical compounds of soaking water, additional measurable indicator of cassava retting process



NCRP TRIAL
TMS13F1160P0004
NR130124
IITA-TMS-IBA30572
TMS13F1122P0005
TMS13F1153P0001
TMS13F1053P0015
TMEB419
NR14B-218
NR1741
IITA-TMS-IBA000070
TMS13F1343P0022
TMS13F1307P0016
TMS13F2110P0008
NR095F
NR130022
NR292D
Nwaibibi
TMS13F1343P0044

Table 1: Core collection of cassava genotypes used in this study

*Fufu* processing – Abia and Imo-NIGERIA (U.CHIJOKE, A. OGUNKA, S. OSADEKE, U.IRO)









Fig 1:softening ability of outer/side region some cassava genotypes

Softening ability of Top region some cassava genotypes

#### Root softening, a measurable physical indicator of cassava retting process





Dry matter content of intermediate fufu product

Amylose content intermediate fufu product



HCN content of intermediate fufu product

Biochemical content of intermidate fufu samples from two different Fermentation methods

### Sensory Profiling of Varieties



List of Descriptors		Sensory Attributes	Description
Number of Manifesting and still and		White	As white as a flip chart paper
Nb of Varieties profiled		Off- white	As white as soy milk colour
	COLOUR	Cream colour	cream in colour, e.g liquid peak milk
Correlations with instrumenta	OOLOON	Light yellow	Colour of an egg yolk
		Yellow	Colour of of a yellow maize
		Smoothness	
		Fibrous	Three leaf yams
		lumpy	Forming tiny balls inside Dough
		No lumps	Very smooth like a plain
		Softness	
		Slightly soft	e.g very ripe Pawpaw
	TEXTURAL QUALITY	Soft	Agidi
		Very soft	Very very easy to press
		Strecthability	Chewing gum
		Not strechable	
		Slightly strechable	
		Strechable	
		Sticky	
		MOUDABILITY	
		Not Moudble	
		Slighly Mouldable	Dough that can be moulded like clay
		Moudable	

### Sensory Profiling of Varieties



<ul> <li>List of Descriptors</li> </ul>		Sensory Attributes	Description
<ul> <li>Nb of Varieties profiled</li> </ul>		Not Sticky	Dough that can be gummy to the hand
	STICKINESS	Slightly Sticky	
<ul> <li>Correlations with Instrumental N</li> </ul>		Very Sticky	
	ODOUR	Odourless(Bland)	Dough has no Odour like semovita
		Slightly Odourless	
		Sour	Dough that has the smell of fermented fufu products
		Very Sour	Fufu that can be slappy on the cheeks
	SOFTNESS/HARDINESS	Hard	Like Garri
		Very Soft	Easy to press
		Soft	
		Slightly Soft	
		Slightly Hard	
		Very Hard	
	SMOOTHNESS	Fibrous	Homogenous in appearance and handfeel does not have fibre
		No Fibre	
		Big lumps	
		Small lumps	
		No lumps	



roduct / Activity Picture



## WP3





### Development of Calibrations to Predict Quality Traits



- Quality Traits for which a Calibration is being developed (+)
- Product presentation to be mentioned (fresh raw, fresh raw ground, raw dried ground, cooked dried, etc.)

#### Traits to be Calibrated

- DM, starch, amylose and moisture content,
- Nb of spectra used, with reference data

#### SAMPLE PREPARATION FOR INTERMIDIATE FUFU PRODUCT

- The intermediate Fufu samples were sampled in two forms; wet dewatered mash and dried milled fufu flour.
- **Three (**3) quartz sampling cups were used to fill the mashes and spectra captured on them for each clone, thereby making a total number of 9 spectra per clone.
- I.e. 3 cups X 3 spectra = 9 spectra per clon











## WP4





## Key Progress in Cassava Breeding for Quality

- Major activities were executed under WP4:
- a) harvesting and NIRS spectra collection from roots of the NextGen C2 CET at Ubiaja.
- b) undertake a GxE study using the NextGen C2 population comprising 250 individuals currently established at Ubiaja and Umudike
- c) harvesting and evaluation of C1a UYT and C1b AYT for NIRS and dry matter parameters

Table : Description of the phenotypic dataset generated in 2019.

Location	Description	No. of clones	No. of reps	Traits measured/In progress
Umudike	C1 UYT	18	3	Dry matter, starch yield and content, amylose, fibre, HCN, swelling power, solubility, RVA
Umudike	C1 AYT	51	3	Dry matter, starch yield and content, amylose, fibre, HCN, swelling power, solubility, RVA
Ubiaja	CET C2. WACCI PhD study for starch. Trials now planted in 2 locations.	250	1	NIRS spectra reads from roots. RVA starch analysis ongoing.
Umudike/Igbariam /Otobi	WACCI PhD study for mealiness.	150	2	NIRS spectra from 2 locations. Penetrometer used for softness. Taste panel evaluation of boiled roots for mealiness.



UYT TRIALS
NR8082
NR15C1aF44P002
IITA-TMS-IBA00070
TMEB7
NR15C1aF4P007
NR15C1aF23P003
NR15C1aF68P007
NR15C1aF116P001
NR15C1aF24R26P01
NR15C1aF9P002
NR15C1aF24P001
IITA-TMS-IBA30572
NR15C1aF28R13P01
NR15C1aF99P006
NR15C1aF4R22P01
NR15C1aF93P001
NR15C1aF100P001
NR15C1aF25P001
NR15C1aF3P017
TMEB419

Table : Core collection of cassava genotypes used in this study

## **MATERIALS AND METHOD**



- 20clones of cassava at UYT stage were harvested in Umudike and Otobi locations respectively
- >5kg of root per clone were peeled using a knife, the weight of the peel and peeled tubers were weighed on a scale.
- The roots were washed with clean water and soaked for 4 days before sieving and dewatering to get the wet fufu mash.
- Dry matter content, starch content and yield, bulk density and amylose was determined using standard methods
- Statistical analysis was done using SPSS and GENSTAT

TABLE 4: ANOVA of processing parameters and some biophysical properties of FUFU from UYT Cassava clones in two locations within South-east Agro-ecology in Nigeria

TRIAT	DF	SUM OF SQ	MEAN SQ	F VALUE	Pr>f
PEEL LOSS	35	30328.19	86.52	1.12	0.365
CHAFF LOSS	35	2552.72	729.42	2.86	0.001
%YIELD	35	5405.07	154.43	2.04	0.018
MC(DRY WEIGHT)	35	870.81	24.88	4.84	<0.0001
MC(WET WEIGHT)	35	22615.711	6.46.16	4.02	<0.0001
AMYLOSE (DRY WT)	35	33976.23	970.75	5.81	<0.0001
AMYLOSE (WET WT)	35	30129.26	860.81	4.48	<0.0001
STARCH (DRY WT)	35	21370.57	610.59	171.34	<0.0001
STARCH WET WT)	35	24440.17	698.29	4.29	<0.0001
DM	35	22261.39	636.04	29.02	<0.001

#### TABLE 5: Pair- wise Correlation analysis for FUFU processing parameters of UYT clones in different locations

	Peel loss	Chaff loss	%yield	DM(Dry wt)	Starch (dry wt)
PEEL LOSS	1.0000				
CHAFF LOSS	0.3361*	1.0000			
% YIELD	0.0526	-0.5828*	1.0000		
DM(DRY WT)	-0.2924*	-0.3001*	0.2012	1.0000	
STARCH (DRY W	/T)0.3181*		-0.2953*	-0.8807*	1.0000







#### Insert Crop / Product / Activity Picture

## WP5





# On-Farm Trials & Evaluation of Advanced Material



- On-farm / Advanced Trials
- Examples of Participatory Evaluations of Pre-released Material

### Conclusion on Perspectives for all WPs



- WP1 Activity 4 & 5 Data Analysis Consolidation of Final Product Profile
- Interactions WP1 / WP2: GOOD
- Definition of Quality Traits to inform Crop Ontologies (by WP2) -ONGOING
- New Spectral Calibrations to be dvped for Quality traits (by WP3)-ON-GOING
- IJFST Publication:
- ...



#### NEXT LEVEL

- FINAL REPORT ON ACTIVITES 4 AND 5
- SENSORY PROFILING STUDIES
- IMPROVE SOP ON SAMPLING AND PREDICTION OF FUFU QUALITY TRAIT WITH ASD QUALITY TREC
- TEXTURAL ANALYSIS STUDY



#### THANK YOU